



VIPER4

Pilots Manual







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THANK YOU

Thank you for choosing to fly Ozone. As a team of free flying enthusiasts, competitors and adventurers, Ozone's mission is to build agile paragliders of the highest quality with cutting edge designs, performance and maximum security.

Confidence and belief in your paraglider is a far greater asset than any small gains in performance - ask any of the Ozone pilots on your local hills, or those who have taken our gliders on ground-breaking adventures or stood on podiums around the world. All our research and development is concentrated on creating the best handling/performance characteristics possible with optimum security. Our development team is based in the south of France. This area - which includes the sites of Gourdon, Monaco and Col de Bleyne - guarantees us more than 300 flyable days per year, this is a great asset in the development of the Ozone range.

As pilots we fully understand just how big an investment a new paraglider is. We know that quality and value for money are essential considerations when choosing a new wing, so to keep costs low and quality high we manufacture all of our products in our own production facility. During production our wings undergo numerous rigorous quality control checks that are fully traceable, this way we can guarantee that all of our paragliders meet the same high standards.

It is essential that you read this manual before flying your wing for the first time. The manual will help you get the most out of your new wing, it details information about the design, tips and advice on how best to use it and how to care for your wing to ensure it has a long life and retains a high resale value. For the latest updates, including all technical datas please refer to the online version. This can be found on the product's page on at www.flyozone.com

If you need any further information about any of our products please check flyozone.com or contact your local dealer, school or any of us here at Ozone.

Safe Flying!
Team Ozone

WARNING

- Paragliding/Paramotoring is a potentially dangerous sport that can cause serious injury including bodily harm, paralysis and death. Flying an Ozone paraglider is undertaken with the full knowledge of the involved risks.
- As the owner of an Ozone paraglider you take exclusive responsibility for all risks associated with its use. Inappropriate use and or abuse of your equipment will increase these risks.
- Any liability claims resulting from use of this product towards the manufacturer, distributor or dealers are excluded.
- Be prepared to practice as much as you can - especially ground handling, as this is a critical aspect of paragliding. Poor control while on the ground is one of the most common causes of accidents.
- Be ready to continue your learning by attending advanced courses to follow the evolution of our sport, as techniques and materials keep improving.
- Use only certified paragliders, harnesses with protector and reserve parachutes that are free from modification, and use them only within their certified weight ranges. Please remember that flying a glider outside its certified configuration may jeopardise any insurance (e.g. liability, life etc) you have. It is your responsibility as the pilot to verify your insurance cover.
- Make sure you complete a thorough daily and preflight inspection of all of your equipment. Never attempt flying with unsuitable or damaged equipment.
- Always wear a helmet, gloves and boots.
- All pilots should have the appropriate level of license for their respective country and third party insurance.
- Make sure that you are physically and mentally healthy before flying.
- Choose the correct wing, harness and conditions for your level of experience.
- Pay special attention to the terrain you will be flying and the weather conditions before you launch. If you are unsure do not fly, and always add a large safety margin to all your decisions.
- NEVER fly your glider in rain, snow, strong wind, clouds or turbulent weather conditions.
- If you use good, safe judgment you will enjoy many years of paragliding/paramotoring.

Remember, PLEASURE is the reason for our sport

TEAM OZONE

Everyone at Ozone continues to be driven by our passion for flying, our love of adventure and our quest to see Ozone's paraglider development create better, safer and more versatile paragliders.

The design team consists of David Dagault, Luc Armant, Fred Pieri, Russell Ogden, Honorin Hamard, Emilia Plak and Alex Mateos.

Dav has a wealth of experience in competition flying, XC, XAlps and paraglider design. Luc, a dedicated XC and competition addict has a background in naval architecture. Fred, our resident geek is a mathematician, mechanical engineer and vol Biv specialist. Russ is a competition pilot and test pilot with 1000s of hours testing experience. Honorin has been flying since he was 13, naturally talented, he has already become world champion. Between them, they bring a wealth of knowledge, ideas and experience and work closely together in the design and testing process.

Former female World champion, Emilia Plak manages the paramotor department, she is helped by Alex Mateos. As two of the finest pilots in the world holding World, European and French Paramotoring champion titles between them, they offer valuable advice and feedback throughout the development process, helping to produce the perfect blend of safety, speed and performance.

Mike Cavanagh is the boss and multiple winner of the UK XC league, when not out flying he generally keeps control of the mayhem. Promotion and team pilots are organised by BASE jumping legend and mini wing specialist Matt Gerdes. He works closely with graphic designer Loren Cox. Loren is a keen pilot from Salt Lake city, USA. Back in the office Karine Marconi, Chloe Vila and Isabelle Martinez run the show. These wonderful ladies look after the ordering system, the dealers, the design team and the general day to day running of the company - without them it would be chaos.

Our manufacturing facility in Vietnam is headed up by Dr Dave Pilkington who works relentlessly manufacturing gliders and producing prototypes as well as researching materials and manufacturing processes for our future products. He is backed up by a superb team managed by Khanh and Phong with over 700 production staff.

YOUR VIPER 4

The Viper 4 is a versatile wing intended for both classic and slalom competition flying. Like the Viper 3, the Viper 4 is designed for advanced pilots only and thanks to its 3-riser design, optimised unsheathed lines and new advanced profile, it pushes efficiency and performance to the next level. The top speed is higher than the Viper 3 with higher levels of efficiency and stability throughout the speed range.

In thermal conditions its behavior is similar to a free flight paragliding wing with very progressive, intuitive handling and exceptional climb and glide performance. Learning from successful Sirocco and Spyder, we decided to use light weight fabric on the bottom surface. Reducing the overall weight of the sail gives improved handling, greater feel in the air, lighter ground maneuvering and an incredibly easy inflation.

The Viper 4 features updated risers with a built in PK system which directly connects the accelerator and trimmers for an increased top speed with a more direct action - the accelerator travel remains the same but the top speed increases. The risers also feature long range trimmers, a 2D steering system and a special steering system specifically designed by Alex Mateos for competition slalom flying.

Although evolved from the Viper 3, the Viper 4's design has been completely updated. It features 3D shaping for an ultra clean leading edge; reduced overall line lengths and aspect ratio for sharper handling with more authority in roll; a refined profile for greater stability and more comfort and new tab positioning and internal structure for improved sail cohesion.

These features and characteristics make the Viper 4 a real pleasure to fly, giving the pilot the performance and the confidence to push hard and turn sharply whenever necessary. Suitable for both traditional PPG competitions and pure slalom racing, the Viper 4 is only suitable for competent experienced pilots.

RISERS

The updated 3 line risers feature long range trimmers; stronger brake handle magnets; B pulleys; Ozone PK system; 2D steering system with 3 different pulley settings; an additional pulley for the Alex Mateos slalom steering system and coloured A risers for easy identification.

Trimmers

The slow trim setting, with the trimmers pulled fully is the neutral position, this is the recommended speed for thermalling, ridge soaring and maximising the glide angle in calm air. Brake pressure is at its lightest and handling at its best. If a collapse occurs the wing should be returned to this setting to aid the fast recovery of collapses etc.

The trimmers have a line stitching, this is the recommended setting for inflation, take off, climb out and normal powered flight. This setting is especially useful in light winds and/or at high altitudes to aid the inflation. This is also the best setting for dynamic, fun flying and slalom flying offering a good compromise between top speed and tightness of the turn. The white line setting is the standard speed for normal flight, to further increase cruise speed you can use the speed system, further release the trims, or do both. Using the speed system has exactly the same effect as releasing the trimmers so it is possible to fly with the trimmers in the fully slow (neutral) position whilst using the full range of the speed system.

With the trimmers fully released it is still possible to use the brakes for directional control without adversely affecting the stability of the profile too much. If you choose to fly faster than this by applying the speed bar, you MUST use the tip steering system to for directional control, otherwise you risk collapse.

In turbulent air the reflex profile is very stable. It will resist reasonable levels of turbulence with a high resistance to collapse without active pilot input. The faster the wing is flown the more inherent stability there is, as the reflex has a greater effect. In mild turbulence it may be best to not attempt to fly the wing actively and let the profile absorb the turbulence itself, indeed application of the brakes whilst accelerated will reduce the inherent stability of the profile. However in very strong turbulence Ozone recommends to return the trimmers to the fully slow position and fly the glider actively. This way, you will be in the best position to react correctly should a collapse occur.

NOTE:

In the slow, neutral trim setting the risers are NOT of equal lengths

IMPORTANT

In thermic or turbulent air pull the trimmers to the slow or neutral position or at least to the white stitch line or accept a higher risk of collapse.

Accelerator System

The riser's accelerator system now includes pulleys on the B risers to reduce friction for a lighter, smoother action. This lighter pressure allows for easier, more comfortable high speed cruising.

Using the speed system has exactly the same effect as releasing the trimmers. Either can be used in any combination to accelerate the wing, but be careful, fully accelerated with trimmers released is very fast and should only be used in calm conditions.

The PK (Paap Kolar) System

The risers feature a PK system which links the front and rear risers to combine the effect of the accelerator and the trimmers. The advantage of the PK system is that it achieves greater speeds but with the same accelerator travel essential for competitive slalom flying where it is not efficient to keep releasing or pulling the trimmers along the course. When accelerating use a gentle action on the speed bar otherwise, due to the directness of the system it is possible to create a significant pitch movement. The brakes **MUST NOT** be touched whilst flying fast, instead use the TST for directional control.

The Ozone PK system is permanently built into the risers. The speed bar can be applied irrespective of the trimmer setting, unlike some other wings, it does not lock the trimmers in the fully slow position but allows the trimmers to be set as desired. Top speed is reached with the trimmers released and the speed system fully activated. Whilst pushing the speed bar, only use the tip steering lines for directional control. Never use the brakes.

The behaviour during collapse whilst using the PK risers could be more dynamic and the re-inflation could be slower than usual. Use active flying to control direction and pump out the deflation if necessary.

IMPORTANT
Using the accelerator decreases the angle of attack and can make the gliders recovery from a collapse more aggressive, therefore using the accelerator near the ground or in turbulence should be avoided.

Brake Lines

The brake line lengths have been set carefully during testing. We feel it is better to have slightly long brake lines and to fly with a wrap when necessary.

- Ensure both main brake lines are of equal length.
- If a brake handle has been removed, check that its line is still routed through the pulley when it is replaced.
- When the brake handles are released in flight, the brake lines should be slack. There must be a substantial "bow" in them to guarantee no deformation of the trailing edge.
- There must be a minimum of 10cm of free play before the brakes begin to deform the trailing edge. This prevents the trailing edge from being deformed when using the speed system or when controlling the wing with the TST.

Adjustable Brake Pulley Position

The height of the brake line pulley can be chosen according to pilot preference to suite the power unit's hang points height and tip steering system. There are 3 settings: Upper, Middle and Lower. The upper setting (as set by the factory) is for low hang point motors and for use with the AM steering system, whilst the middle and lower settings are for units with higher hang points and for a more effective 2D steering system.

To adjust the pulley height remove the brake line from the upper pulley by taking off the brake handle and then re-route the brake line through one of the lower pulleys before reattaching the brake handle (at the new adjusted length).

If you use one of the lower pulleys, you must also lengthen the brake lines accordingly. Moving to the middle setting requires an additional 10cm to the overall brake line length (measured from the mark on the brake line), using the lower setting requires an additional 20cm from the mark.

IMPORTANT
When accelerated directional control should be maintained with the Tip Steering System.

Do NOT use the brakes.

IMPORTANT
In the unlikely event of a brake line snapping in flight, or a handle becoming detached, the glider can be flown by gently pulling the rear risers (C-risers), or the TST for directional control.

Tip Steering System

The new Tip Steering System uses ergonomic handles to help better control the wing during high speed flight. The tube-ball handles are attached to the brake handles so they are easily accessible in flight. When pulled, the TST effects only the very tips of the wing, giving high levels of precision and comfort for high speed cruising or accurate low level carving, without compromising stability or the need to use the brakes.

Whilst using the TST, it is not necessary to use large control movements to effect a turn. Be progressive and gentle at first until you are familiar with the handling characteristics.

For directional control whilst flying with the speed bar only use the tip steering, **DO NOT** use the brakes alone. Application of brake when the wing is at a low angle of attack has a negative effect on the reflex profile: causing loss of precision, adverse roll, and reduced collapse resistance. In accelerated flight the tip steering system can be used for both directional control - to keep a straight heading and for effecting nice smooth turns. It becomes more precise the faster you fly.

When using the tip steering, it is advised to keep the brake handles in the hand or around the wrists in case of an engine failure or sudden collapse. It is therefore necessary to ensure that the brake lines are adjusted in such a way that they are not activated when using the tip steering - make sure the brake and TST lines are set correctly.

2D Steering System

The 2D steering system combines the brake lines and the TST connected via the brake handle. This system allows you full control of the trailing edge, allowing you to pull only the tip line (TST), only the center of the trailing edge or both together. Pulling the handle in a downwards direction and away from your body engages the center of the trailing edge (Scheme 1) whilst pulling the hand close towards your body will engage first the wing tips before the rest of the trailing edge (Scheme 2).

The factory setting has been carefully chosen to give a good compromise between maximum

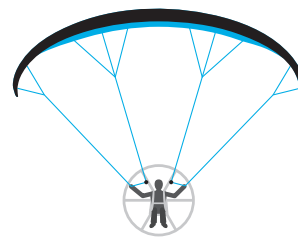
IMPORTANT
If you adjust the brake pulley height, you **MUST** re lengthen the brake lines accordingly.

IMPORTANT
For take off and landing use only the brakes. In turbulent air use the brakes for directional, pitch and pressure control.

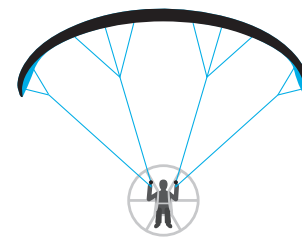
DO NOT use the TST

comfort and ease of use for low hang point power units. It can be further adjusted according to your personal preference, flying style and power unit hang point heights by setting the differences in length between the brake lines and the TST lines. Shortening the TST lines will make the 2D system more effective, as will using a lower pulley setting. If you change the position of the pulley, you must also re lengthen the brake and TST lines. The length of the brake lines must be adjusted so that they do not engage the trailing edge when accelerated at maximum speed (open trimmers and full speed bar). After any modification check the set up on the ground before flying.

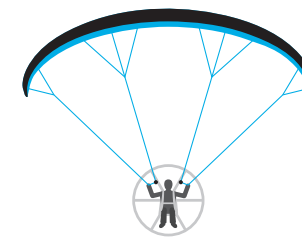
The 2D steering system is most effective when using the lowest brake pulley position. It is important to only pull the TST lines whilst accelerated and not the brakes at the same time, otherwise you increase the chances of a collapse.



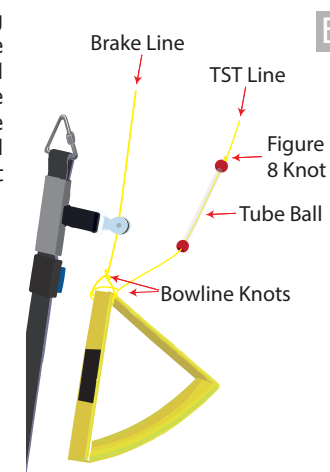
Scheme 1
Push the brake handles outwards to engage the brake lines only



Scheme 2
Pull the brake handles inwards, towards your body to engage the TST lines



Scheme 3
Pulling straight down engages both the brakes and TST lines



IMPORTANT
When accelerated directional control should be maintained with the TST system.

Do NOT use the brakes.

Slalom Steering System (AM)

Additional pulleys and lines are supplied to install the advanced slalom steering system developed by Alex Mateos. Suitable for competition slalom pilots, the AM system is alternative to the 2D system and is a safe and effective way of controlling direction whilst accelerating along the course. The AM steering system will require a certain amount of time to learn the correct movements, but once mastered allows the pilot full directional control whilst accelerated without the risk of inadvertently activating the brakes.

To use the AM system, the pilot moves their hand in a diagonal upwards motion which causes the brake line to be lengthened rather than shortened as it is when using the 2D steering system, therefore there is no possibility of accidentally engaging the brake lines whilst accelerated. For a detailed description and explanation of the system please look at the instructional video on the Ozone Paragliders Vimeo channel here: <https://vimeo.com/164598468>

To install the AM steering system:

- The brake lines should be routed through the upper long pulley as supplied in the standard factory setting (Fig 1). Do not use the middle or lower pulley.
- Disconnect TST (Ktrl) line from the brake handle (Fig 2).
- Remove the current TST line (Ktrl) and replace it with the longer TST line included with the wing.
- Pass the new TST (Ktrl) line through the ring located near the B maillon (Fig 3).
- Pass the TST line through the pulley at the bottom of the risers near the main hang loop (Fig 4).
- Tie the TST line into the brake handle (Fig 5).

Fig 1



Fig 2



Fig 3



Fig 4



Fig 5



IMPORTANT
The AM system is most effective with the upper brake pulley position.

Set initial length of the lines as following:

| | Factory Settings | | AM Steering System | | 2D Low Pulley Setting | |
|------|------------------|------------|--------------------|------------|-----------------------|------------|
| Size | Brake line | TSL (Ktrl) | Brake line | TSL (Ktrl) | Brake line | TSL (Ktrl) |
| 14 | 113 | 104 | 134 | 174 | | |
| 16 | 126 | 101 | 145 | 181 | 148 | 102 |
| 18 | 136 | 101 | 155 | 182 | 150 | 103 |
| 20 | 142 | 102 | 160 | 182 | | |
| 22 | 147 | 105 | 166 | 177 | | |
| 24 | | | | | | |

These initial settings have been defined by Alex according to his paramotor unit / personal preference and arm lengths and may not be the most suitable length for you. From this initial setting adjust the lengths of the brake lines and TST according to your requirements.

PREPARATION

Accelerator System

To set up the accelerator on the ground, ask a friend to pull your risers into their in-flight position while you sit in your harness. Now adjust the length of the line so that the main bar sits just beneath your seat. You should now be able to hook your heel in to the secondary (lower) loop of the accelerator.

The accelerator must be slack enough to ensure that the front risers are not pulled down in normal flight, but not so long that it is impossible to use the full range of the speed system. Ensure that the speed bar is secured in place before take off to avoid fouling the prop. Once set up, test the full range of the speed system in calm flying conditions: ensure that both risers are pulled evenly during operation. Fine-tuning can be completed when you are back on the ground.

Harness and Motor

It will be in your harness that you will enjoy flying. Therefore, we recommend you spend the time on the ground to adjust your harness' different settings. Hang from a solid beam and double check that you are comfortable and that you can reach the brake handles, tip steering handles and that you can achieve the full range of speed bar travel before flying.

The Viper 4 is suitable for all types of motor. There are many different motor units available and it is vitally important that you choose one that is suitable for your needs, weight and skill level. Due to the high performance profile of the Viper 4, a unit with a less powerful motor and low movable hang points may be advisable. Always seek assistance and advice from your instructor or experienced pilots before choosing equipment for yourself.

Wing

To familiarise yourself with the glider it is a good idea to perform practice inflations and ground handling with and without the motor. As with all new equipment; only fly in conditions that you would normally fly in and on a familiar site for the first time. Fly the wing progressively. Lay out the wing downwind of your motor on its top surface in a pronounced arc, with the

IMPORTANT
Never apply the brakes whilst using the speed system - it makes the wing more prone to collapse.

centre of the wing higher than the tips. Lay out the lines one side at a time. Hold up the risers and starting with the brake lines, pull all lines clear. Repeat with the D, C, B and A lines, laying the checked lines on top of the previous set, and making sure no lines are tangled, knotted or snagged. Mirror the process on the other side.

Take-off checklist:

1. Check reserve parachute - pin in and handle secure
2. Helmet on and fastened
3. All harness buckles closed - check leg-loops again
4. Carabiners and maillons tight
5. Holding the A's, your brake handles and throttle
6. Leading edge open
7. Aligned directly into wind
8. Engine warm and able to deliver full power
9. Trim set correctly
10. Prop clear of lines
11. Airspace and visibility clear

IMPORTANT
Always lay out your glider downwind of the motor, never leave the motor downwind of the wing or connected to the motor if unattended.

BASIC FLIGHT TECHNIQUES

Launching

Your Viper 4 will launch with either the forward or reverse launch techniques. To improve the inflation characteristics, it is advised to adjust the trimmers to the lower white line.

When taking off under power, make sure there is enough clear space upwind of you to launch and climb out safely, avoiding trees, power lines and any other obstacles that may affect you should you have a power failure. Always fly with a safety margin so that power failures do not leave you compromised. You should always be able to glide power off to a suitable landing place.

Once clipped in, and you have gone through the take-off check list (above), stand central to the wing to ensure an even and progressive inflation. Whilst inflating your wing, you should hold both of the A risers on each side.

Run in an upright position so that the motor is generating forward thrust, do not lean too far forward otherwise the power of the motor will attempt to push you into the ground! When you have enough airspeed a gentle application of brake will help you lift off. Do not stop running until your feet have left the ground and you are sure of a safe climb out.

Forward Launch - Nil to Light winds

When the wind is favourable, move forward positively: your lines should become tight within one or two steps. The Viper 4 will immediately start to inflate. You should maintain a constant pressure on the risers until the wing is overhead.

Do not pull down or push the risers forward excessively, or the leading edge will deform and possibly collapse making taking-off more difficult and potentially dangerous.

Move smoothly throughout the entire launch, there is no need to rush or snatch at it. You should have plenty of time to look up and check your canopy before committing yourself. Once you are happy that the Viper 4 is inflated correctly, progressively apply full power and accelerate smoothly for the launch.

IMPORTANT
Never take off with a glider that is not fully inflated or if you are not in control of the pitch/roll of your wing.

During a forward launch we advise to NOT use the power launch technique. During the inflation the power should be progressively applied once the wing is half way up. Applying the power too early may inhibit the inflation characteristics of the center part of the wing, causing the wing tips to come up faster.

Reverse Launch -Light to Strong Winds

Lay out your Viper 4 as you would for the forward launch. However, this time face the wing, and attach the risers in the correct manor (half a turn in each riser, and crossed in the direction you want to turn). Now you can pull up the Viper 4 by its A-risers. Once the wing is overhead, brake it gently, turn and launch.

In stronger winds, be prepared to take a few steps towards the glider as it inflates. This will take some of the energy out of the glider and it will be less likely to over-fly you. Once stable and above your head apply progressive power and accelerate smoothly for a controlled take off.

Practice ground handling and launching as much as possible! It is great fun, and will give you a much better feel for your Viper 4s flight characteristics. It will also improve your overall enjoyment of flying by making your launches easier and safer.

The Climb Out

Once in the air you should continue flying into wind whilst gaining height. By setting the trimmers to the first white line position you will achieve the best climb rate. Do not attempt to climb too steeply or too quickly by using the brakes or slow trim. The wing already has a high angle of attitude, coupled with a higher AoA (if you use the brakes) plus the engine's full thrust acting on the pilot, this could contribute to make the glider more prone to stall. Furthermore, in the event of an engine failure the resulting backward pendulum motion of the pilot and the forward dive of the wing may bring you back to the ground very hard. Do not initiate turns until you have sufficient height and airspeed. Avoid low turns downwind with insufficient airspeed.

IMPORTANT
The trimmers should be set to the lower white line position for better inflation behaviour during take-off. This is especially important in light winds and/or at high altitudes.

The Viper 4 is well damped in roll but under certain circumstances it is possible for the pilot to induce oscillations. Pilot induced oscillations can be caused by a number of different reasons, or combinations thereof. Engine/propeller torque, pilot weight shift and/or brake inputs, width of hangpoints and frame geometry to name a few. To stop unwanted oscillations it is best to first reduce the power and then ensure to remain static within the harness and not make inputs with the brakes. Once settled you can once again apply full power. Under full power the torque effect will attempt to gently turn the wing, using weight shift or adjusting the trims asymmetrically is the best method to correct this.

The handling characteristic of the Viper 4 is truly amazing. We have worked hard on tuning the wing so that it turns tightly but also efficiently, as the ability to climb in a turn is very important for powered and free flight, making the climb out fun and thermalling easy.

Normal Flight

Once at a safe height you can release the trimmers for a faster cruise speed. If your motor has enough power, the Viper 4 will achieve very good straight line speeds whilst maintaining level flight with trims fully released and full speed bar applied. Be cautious when releasing the trimmers beyond the upper red line, only do so in calm conditions.

For better penetration in headwinds and improved glide performance in sinking air, crosswinds or headwinds, you should fly faster than trim speed by using the accelerator system, or the trimmers. For maximum efficiency whilst flying downwind, release the speed bar and return the trimmers to the slow position.

By pulling the trimmers to the slow position and applying a small amount of brake, the Viper 4 will achieve its best minimum-sink rate; this is the speed to use for thermalling and ridge soaring whilst free flying.

Turning

To familiarize yourself with the Viper 4 your first turns should be gradual and progressive. To make efficient and coordinated turns with the Viper 4 first look in the direction you want

to go and check that the airspace is clear. Your first input for directional change should be weight-shift, followed by the smooth application of the brake until the desired bank angle is achieved. To regulate the speed and radius of the turn, coordinate your weight shift and use the outer brake.

Active Flying

In turbulent air the Shark nose Ozone reflex profile (OZRP) is very stable. It will resist reasonable levels of turbulence without pilot input. The faster the wing is flown the more inherent stability there is as the reflex has a greater effect. Using the speed system has exactly the same effect as releasing the trimmers so it is safe and possible to fly with the trimmers in the slow position whilst using the full range of the speed system.

In mild turbulence it may be best to not attempt to fly the wing actively and let the profile absorb the turbulence itself, indeed small applications of the brakes can reduce the inherent stability of the profile. However in very strong turbulence Ozone recommends to return the trimmers to the slow neutral position and fly the glider actively. This way, you will be in the best position to react correctly should an incident occur.

The key elements of effective active flying are pitch control and pressure control: In very turbulent air, if the glider pitches hard in front of you, use the brakes to slow it down. Equally, if the glider drops behind you, release the brakes to allow it to speed up.

Avoid flying with continuous amounts of brake in rough air as you could inadvertently stall the wing. Always consider your airspeed.

The OZRP is a very stable profile and can accept large amounts of turbulence before collapsing. If the turbulence is not too severe it may be best to not fly actively and let the profile absorb the turbulence itself. However, no pilot and no glider are immune to collapses. In severe turbulence active flying will virtually eliminate any tendency to collapse. When the conditions are very turbulent, be more active and anticipate the movements of your wing. Always be aware of your altitude and do not over-react.

IMPORTANT
Never initiate a turn at minimum speed (i.e. with full brakes on) as you could risk entering a spin.

IMPORTANT
Always keep hold of your brakes. Do not fly in turbulent conditions

ADVANCED FLIGHT TECHNIQUES

Landing

The Viper 4 shows no unusual landing characteristics. We recommend the trimmers be returned to the normal slow position for landings. You can land un-powered or powered, here are some tips:

- Always set up your landing early, give yourself plenty of options and a safe margin for error and make sure you are heading INTO wind.
- Once below 30 metres avoid turning tightly as the glider will have to dive to accelerate back to normal flight.
- Allow the glider to fly with speed for your final descent until you are around 1 metre above the ground. Apply the brakes slowly and progressively to slow the glider down until the glider stalls and you are able to step onto the ground.
- It is safest to perform un-powered landings as this reduces the likelihood of propeller damage caused by either falling over or allowing the lines to foul the prop. Turn off the engine at around 30m and glide in like a normal paraglider.
- Powered landings offer the chance to power up and continue with the flight if you misjudge your final approach, but can be more expensive if you get it wrong!
- Choose the appropriate approach style in function of the landing area and the conditions.
- In light winds you need a strong, long and progressive flare to bleed off all your excess ground speed. In strong winds your forward speed is already low so you are flaring only to soften the landing. A strong flare may result in the glider climbing upwards and backwards quickly, leaving you in a vulnerable position.
- In strong winds you need to turn towards the glider the second your feet touch the ground. Once facing the wing pull smoothly and symmetrically down on the brakes to stall the wing. If the glider pulls you, run toward it.
- If the wind is very strong, and you feel you might be dragged, stall the glider with the C risers. This stalls the Viper 4 in a very quick and controllable way and will drag you less than if you use the brakes.

Rapid Descent Techniques

Ozone would like to remind you that these manoeuvres should be learnt under the supervision of a qualified instructor and always used with caution. Never forget that a thorough analysis of the conditions before launch will help avoid the need to use these techniques.

Big Ears

Folding in the wing tips of the Viper 4 increases its sink rate. This is useful for staying out of cloud or descending quickly. To pull big ears on the Viper 4 take hold of the outermost A-line (Baby A) on each side whilst keeping the brake handles in your hand. Pull down the baby A risers until the tips of the wing fold under.

Do not use the brakes other than for re-inflation. For directional control while using the Big Ears, you should use weight shift steering. To reopen your big ears, release both baby As at the same time. To help re-inflation, brake gently one side at a time until tips regain pressure. Avoid deep symmetric applications of the brake as this could induce parachutal or full stalls.

Big Ears and Accelerator

Once the big ears are in you can further increase the sink rate by pushing on the accelerator bar. Never attempt to induce Big Ears with the speed bar already engaged, always make the Big ears before accelerating the wing otherwise you risk provoking a major asymmetric or symmetric deflation.

Big Ears and Spiral Dive

Whilst it is possible to enter a spiral dive whilst holding in Big Ears, the high forces applied to the lower lines could exceed the breaking strain of the lines leading to equipment failure!

B-Line Stall

B-stall is for fast descents in emergency situations only. B-stall is performed by symmetrically pulling down on the B-risers. The load applied on the B lines during this manoeuvre is not very good for your wing; only use it in emergency situations.

IMPORTANT
Induce Big ears one side at a time

NEVER induce Big Ears in accelerated flight, this can lead to a major deflation. Always pull the Big Ears first and then apply the speed bar.

DO NOT perform spiral dives with Big Ears engaged.

To initiate the B-stall place your fingers between the lines above the maillons on the B risers. Do not release the brake handles. As you pull the B-lines down the airflow over the wing is broken and the glider loses its forward speed but remains open and you will descend at around 6 m/s.

If you pull too much B-line the glider may horseshoe and move around a lot.

To exit the B-stall the B-risers should be released symmetrically and in one smooth, fast progressive motion. The glider will resume normal forward flight without further input. Check you have forward flight again before using the brakes. Do not release the B lines slowly, this may lead to a parachutal stall.

Spiral Dives

If you turn your Viper 4 in a series of tightening 360's it will enter a spiral dive. This will result in rapid height loss. It is likely that the wing has neutral, possibly unstable tendencies during the spiral dive which will require active piloting to return to normal flight.

Safe descent rates are possible but high speeds and high G-forces can build quickly leading to disorientation. Excessive G forces can lead to loss of consciousness. High descent rates increase the likelihood of the wing remaining neutral, possibly unstable in spiral.

Ozone strongly recommends to not perform spiral dives with high descent rates.

To initiate a spiral dive, look and lean in to the direction you want to turn and then smoothly apply the inside brake. The Viper 4 will first turn almost 360 degrees before it drops into the spiral (depending on the input). Once in the spiral you should apply a little outside brake to keep the outer wing tip pressured and inflated.

To exit the spiral dive, weight shift away from the direction of rotation and smoothly release the inside brake. As the Viper 4 decelerates allow it to continue to turn until enough energy is lost for it to return to level flight without an excessive climb and surge.

Always be prepared to pilot the wing out of a spiral dive. In case of neutrality/instability use opposite weight shift and smoothly apply enough outside brake to provoke the glider to exit the spiral.

IMPORTANT: The Viper 4 is a small and dynamic wing. Spiral entrance is very quick and dynamic and very high sink rates can be achieved. Spiral dives are dangerous and put unnecessary strain on the glider, they cause disorientation and need time and height to recover. Do not perform this manoeuvre near to the ground.

IMPORTANT
Always be prepared to pilot the wing out of a spiral dive. Use opposite weight shift and apply enough outside brake to stop the wing from spiralling.

Deflations

Due to the flexible form of a paraglider, turbulence may cause a portion of the wing suddenly to collapse. This can be anything from a small 30% (asymmetric) collapse to a complete (symmetric) collapse. If you have a collapse, the first thing to do is to control your direction. You should fly away from the ground or obstacles and other pilots, or at least not to fly into them... Asymmetric collapses can be controlled by weight shifting away from the collapse and applying a small amount of brake to control your direction. This act will most of the time be enough for a full recovery of the wing.

Once a glider is deflated it is effectively a smaller wing, so the wing loading and stall speed are higher. This means the glider will spin or stall with less brake input than normal. In your efforts to stop the glider turning towards the collapsed side of the wing you must be very careful not to stall the side of the wing that is still flying. If you are unable to stop the glider turning without exceeding the stall point then allow the glider to turn whilst you reinflate the collapse.

If you have a deflation which does not spontaneously reinflate, make a long smooth progressive pump on the deflated side. This pumping action should take about 2 seconds per pump. Pumping too short and fast will not reinflate the wing and pumping too slow might take the glider close to, or beyond, the stall point.

Symmetrical collapses normally reinflate without pilot input, however 15 to 20cm of brake applied symmetrically will speed the process.

If your wing collapses in accelerated flight, immediately release the accelerator and pull the trimmers to the slow or neutral position before attempting to reinflate the canopy.

Cravats

If the tip of your wing gets stuck in the lines, this is called a 'cravat'. This can make your glider go into a spiral, which is difficult to control. The first solution to get out of this situation is to

stabilise the glider into normal flight, i.e get control of your direction and then pull down the stabilo line (attached to the C riser) until the wing tip frees itself. You must be careful with any brake inputs or you may stall the opposite wing. You can also use strong deep pumps on the brake to the cravated side, when doing so it is important to lean away from the cravat otherwise you risk spinning or deepening the spiral. The aim is to empty the air out of the wing tip, but without spinning. Correctly done, this action will clear the cravat.

If it is a very large cravat and the above options have not worked then a full stall is another option. This should not be attempted unless you have been taught how to do it and can only be done with a large amount of altitude. Remember if the rotation is accelerating and you are unable to control it, you should throw your reserve parachute whilst you still have enough altitude.

Deep Stall / Parachutal Stall

It is possible for gliders to enter a state of parachutal stall. This can be caused by several situations including; a very slow release from a B-line stall; flying the glider when wet; or after a front/symmetric deflation. The glider often looks as though it has recovered properly but carries on descending vertically without full forward motion. This situation is called 'deep stall' or 'parachutal stall'. Should it happen, your first reaction should be to fully raise both brakes, this action alone normally allows the glider to return to normal flight. If nothing happens after a few seconds, apply the speed bar or release the trimmers to regain normal flight. Ensure the glider has returned to normal flight (check your airspeed) before using the brakes again.

Never fly in rain or with a wet wing, this will significantly increase the likelihood of parachutal stall. If you are accidentally caught-out in a rain shower, land immediately. DO NOT use big ears as a descent technique; big ears with a wet wing will further increase the chances of a parachutal stall occurring. Instead, lose height with gentle 360's and make sure to consider your air speed during final approach, use a small amount of speed bar if necessary.

IMPORTANT

A bad preparation on launch, aerobatic flying, flying a wing of too high a level or in conditions too strong for your ability, are the main causes of cravats.

IMPORTANT

Only a few cms of input from your brakes can maintain your wing in the stall. Always release your wraps if you have taken them!

IMPORTANT

Never fly in the rain or with a wet glider

CARE AND MAINTENANCE

Packing

To prolong the life of your wing and to keep the plastic reinforcements in the best possible condition it is very important to pack the wing carefully.

Ozone recommends to use the concertina packing method exactly as shown so that all of the cells rest alongside each other and the plastic reinforcements are not unnecessarily bent. Using an Ozone Saucisse or Saucisse light pack will help preserve the life of the wing and aid with the speed and ease of packing.

Step 1. Lay mushroomed wing on the ground. It is best to start from the mushroomed position as this reduces the dragging of the leading edge across the ground.



Step 2. Group LE reinforcements with the A tabs aligned, make sure the plastic reinforcements lay side by side.



Step 3. Lay wing on its side and Strap LE...Note the glider is NOT folded in half; it is folded with a complete concertina from tip to tip. It is really important to not stress the middle cell or bend the plastic too tightly.



Step 4. Group together the middle/trailing edge of the wing by sorting the folds near the B, C and D tabs.

If using a Saucisse pack go to Step 8.



Step 5. Once the LE and rear of the wing have been sorted, turn the whole wing on its side.

Step 6. Fold the wing with 3 or 4 folds whilst being careful to not crush the LE.



Step 7. Now place the folded wing into the stuff sack.



Step 8. If using the Saucisse Pack, carefully zip it up without trapping any material.



Step 9. Turn the Saucisse on its side and make the first fold just after the LE reinforcements. Do not fold the plastic reinforcements, use 3 or 4 folds around the LE.



IMPORTANT: Do NOT lay the wing flat on the ground before packing the glider, this will cause abrasion damage to the top surface as you pull the glider towards the middle. ALWAYS pack from a mushroom or lift the wing off the ground when gathering the wing and grouping the leading edge.



IMPORTANT: Do not fold the glider in the centre, you will bend the plastics, instead pack the wing with a full concertina method from tip to tip before packing into the stuff sac.



Caring Tips

Careless ground handling damages many paragliders. Here are some things to avoid in order to prolong the life of your aircraft:

- DO NOT drag your wing along the ground to another take-off position - this damages the sailcloth. Lift it up and carry it.
- DO NOT try to open your wing in strong winds without untangling the lines first - this puts unnecessary strain on the lines.
- DO NOT walk on the wing or lines.
- DO NOT repeatedly inflate the glider and then allow it to crash back down. Try to keep this movement as smooth as possible by moving towards the glider as it comes down.
- DO NOT slam your glider down on the ground leading edge first! This impact puts great strain on the wing and stitching and can even explode cells.
- FLYING in salty air, in areas with abrasive surfaces (sand, rocks etc.) and ground handling in strong winds will accelerate the aging process.
- DO NOT fly in the rain or expose the wing to moisture.
- DO NOT expose the wing to unnecessary UV. Pack away once you have finished flying. Do not leave it sitting in the sun.
- If you fly with a wrap, you should regularly undo the twisting that appears on the main brake lines. By twisting the line become shorter and you can end up with a constant tension on the trailing edge which can affect the launch and handling behaviour.
- Change your main brake lines if they are damaged.
- Be Careful when groundhandling to not saw the brake lines against the risers or main lines. The abrasion caused by a sawing motion can damage the main lines and lead to premature ageing of the risers. If you notice any signs of abrasion, especially to the lines, make sure you get the wing professionally serviced and importantly modify your groundhandling technique to stop any further damage.
- Your Ozone wing has an opening closed using Velcro on the trailing edge of the tip called the 'Butt hole'. This has been designed to easily empty all the things which have been accumulating in your wing (sand, leaves, rocks, mobile phones etc).

Storage and Transport

Always store all your flying equipment in a dry room, protected from direct heat. Your wing should be dry before being packed away. Moisture, heat and humidity are the worst elements for damaging your glider. Storing a damp glider in your car under the sun would be terrible for example.

If you land in salt water, you must first rinse it thoroughly with clean fresh water. Dry the wing completely, preferably out of the sun, in the wind. Never use a hair dryer, etc.

Take care that no insects get packed away with the wing. They may eat the cloth and make holes in a bid to escape. They can also leave acidic deposits if they die and decompose.

Transport the wing in the supplied bags and keep away from oils, paints, chemicals, detergents etc.

Cleaning

Any kind of wiping/scratching can damage the coating of the cloth. We recommend to not clean the wing, but if you do have to, use a soft cloth dampened with a small amount of water and use gentle movements little by little across the surface.

Wing Repairs

Always let a registered dealer, professional repair centre or the manufacturer carry out any major or complex repairs, especially those near seam margins.

If you damage the sail:

If the rip is small and in the middle of a panel however you can fix it yourself. You'll find all the materials in the repair kit you need. The fabric can be simply mended with the sticky rip stop/spinnaker tape. When cutting out the patches allow ample overlap of the tear and make sure both sides are different sizes. Make sure to round off each corner of the patches.

You can find more information about repairing your wing on the Ozone website, including step by step instructions with pictures.

IMPORTANT
Never pack away or store your glider wet.

IMPORTANT
Never use detergent or chemical cleaners.

If you damage a line:

Any line that is visually damaged **MUST** be replaced. Use a reputable paragliding service centre to make the replacement lines. Alternatively you can order them from your local Ozone dealer or directly from our website <http://www.flyozone.com/paragliders/en/shop/lines.php>

It is important that replacement lines are made from the correct materials and diameters. You should check lengths against their counterpart on the other side of the wing to make ensure symmetry. Once the line has been replaced, inflate and check the glider before flying.

Maintenance Checks

Your wing, like a car, should be technically checked to ensure proper airworthiness. Your wing should be checked by a qualified professional for the first time after 24 months, or after 100 hours. However, if you are a frequent flyer (more than 100 hrs per year), then we recommend, that you get your glider checked annually. The checker should inform you about the condition of your glider and if some parts will need to be checked or changed before the next normal service check period.

The sail and the lines do not age in the same way or at the same rate; it is possible that you may have to change part or all of the lines during the wing's life. For this reason it is important to do regular inspections so that you know the exact condition of all of the components of your glider. We recommend that inspections are carried out by a qualified professional.

You alone are responsible for your flying kit and your safety depends on it. Take care of your equipment and have it regularly inspected. Changes in inflation/groundhandling/flying behaviour indicates the gliders aging, if you notice any changes you should have the wing checked before flying again. These are the basic elements of the check up (full details and permissible figures can be found on our website)

Porosity is measured with a porosity meter, the time taken by a certain volume of air to go through a certain surface of the cloth. The time in seconds is the result. A measurement is done in a several places on the top surface along the span of the glider behind the leading edge.

The tearing resistance of the cloth - A non-destructive test following the TS-108 standard which specifies minimum tear strength for sky diving canopies should be made using a Bettsometer. (B.M.A.A. Approved Patent No. GB 2270768 Clive Betts Sails)

Strength of the lines - An upper, middle and lower A line, along with a lower B and a lower C (and lower D if applicable) line should be tested for strength. Each line is tested to breaking point and the value recorded. The minimum value is 8 G for all lower A+B lines and 6 G for all lower remaining lines, calculated from the maximum certified flying weight of the glider. The added minimum strength for the middle lines and for the top lines should be the same. If the breaking strength is too close to the minimum value calculated, the professional should give a period after which you will have to test the strength of the lines again.

Lengths of the lines - The overall length (riser lines + mid lines + upper lines) has to be checked under 5Kgs of tension. The difference between the measured length and the original length should not exceed +/- 10mm. The changes that could appear are a slight shrink on the C or Ds and/or a slight stretch on the A, B. The consequences of these changes can include a slower trim speed, difficult inflation etc.

Risers - Visual inspection for signs of wear or abrasion. Differences to manual lengths should not exceed +/-5mm.

Canopy check - A full visual check should be carried out: All the components of the wing (stitching, ribs, diagonals, lines, tabs, ...) should be checked for signs of deterioration.

Finally, a test flight to confirm that the wing behaves normally should be carried out by a professional.

IMPORTANT
Take care of your glider and make sure you have it checked and serviced according to the schedule.

LIMITATIONS

The Viper 4 has been designed as a solo high performance paramotoring wing and is intended for experienced and competent pilots only. It is not suitable for beginner or intermediate pilots nor is it intended for training, tandem flights or aerobatic manoeuvres.

The 14 and 15 sizes are designed for high level (expert) slalom competition pilots only.

Ozone wings are designed and tested to the highest standards, the Viper 4 has passed the EN 926.1 load test and has DGAC certification, however it has not undergone any third party flight certification. All owners and pilots should be aware of the uncertified nature of the wing before flying for the first time.

Trike Flying

The Viper 4 may be used with a light solo trike so long as the maximum recommended weight range, and the maximum permitted load test results are respected.

Towing

The Viper 4 may be tow-launched. It is the pilot's responsibility to use suitable harness attachments and release mechanisms and to ensure that they are correctly trained on the equipment and system employed. All tow pilots should be qualified to tow, use a qualified tow operator with proper, certified equipment, and make sure all towing regulations are observed.

Total Weight in Flight

Each Ozone glider has been designed with a defined weight range. Wing loading has a significant effect on the behavior and characteristics of the Viper 4. Flying at the maximum recommended load is only suitable for very experienced pilots who have the necessary skills to control a dynamic wing with precise control. We advise you to aim for the middle of the recommended weight range. Smaller sizes are significantly more responsive and dynamic.

IMPORTANT
Heavily loaded the wing is very dynamic. Choose the best size suitable for your all up weight and experience.

Flying in the Rain

Modern wings are susceptible to rain and moisture, flying with a wet wing can result in the loss of normal flight.

Due to the efficient, wrinkle-free design of the sail, water tends to bead on the leading edge causing flow separation. Flow separation will make the wing more prone to entering inadvertent parachutal stalls, so flying in the rain, or with a wet wing (e.g early morning dew) should be avoided at all costs.

If you are accidentally caught-out in a rain shower, it is best to land immediately. If your wing becomes wet in the air it is advised to maintain accelerated flight using the speed bar and/or releasing the trimmers, even during the final approach. DO NOT use big ears as a descent technique, big ears increases drag, and with a wet wing this will further increase the chances of a parachutal stall occurring. Instead, lose height with gentle 360's and maintain your air speed at all times. If your wing enters parachutal stall when wet, immediately release the trimmers and accelerate the wing to regain airspeed.

Modifications

Your Ozone Viper 4 was designed and trimmed to give the optimum balance of performance, handling and safety. Any modification voids the certification and will also make the wing more difficult and dangerous to fly. For these reasons, we strongly recommend that you do not modify your glider in any way.

IMPORTANT
Do not fly your wing when it is wet.

IMPORTANT
Do not modify your wing in any way.

OZONE QUALITY GUARANTEE

At Ozone we take the quality of our products very seriously, all our gliders are made to the highest standards in our own manufacturing facility. Every glider manufactured goes through a stringent series of quality control procedures and all the components used to build your glider are traceable. We always welcome customer feedback and are committed to customer service. Ozone guarantees all of its products against manufacturer's defects or faults. Ozone will repair or replace any defective product free of charge. Ozone and its distributors provide the highest quality service and repair, any damage to products due to wear and tear will be repaired at a reasonable charge.

If you are unable to contact your dealer then you can contact us directly at info@flyozone.com

Summary

Safety is paramount in our sport. To be safe, we must be trained, practised and alert to the dangers around us. To achieve this we must fly as regularly as we can, ground handle as much as possible and take a continuous interest in the weather. If you are lacking in any of these areas you will be exposing yourself to more danger than is necessary.

Respect the environment and look after your flying sites.

If you need to dispose the wing, do so in an environmentally responsible manner. Do not dispose of it with the normal household waste.

Finally, RESPECT the weather, it has more power than you can ever imagine. Understand what conditions are right for your level of flying and stay within that window.

Happy flying & enjoy your Viper 4.
Team Ozone

All Ozone gliders are made from the highest quality materials available.

Cloth

Upper Surface

Dominico DOKDO 30D MF

Lower Surface

Porcher 7000 E71

Internal Ribs

Dominico DOKDO 30D FM / Porcher 7000 E91

Leading Edge Reinforcement

2.5/1.8mm Plastic pipe

Main Line Set

Riser Lines

Edelrid 8000U - 90/130/190/230kg

Middle Lines

Edelrid 8000U - 50/70/90/130kg

Upper Lines

Edelrid 8000U - 50/70/90kg

Risers and Hardware

Shackles

Maillon Rapide - Pegaut

Riser webbing

20mm zero stretch polyester webbing

Pulleys

Ronstan ball bearing

Brake Lines

Main brake/TST Lines

Liros - 10-200-040/DSL - 70/140kg

Middle brake lines

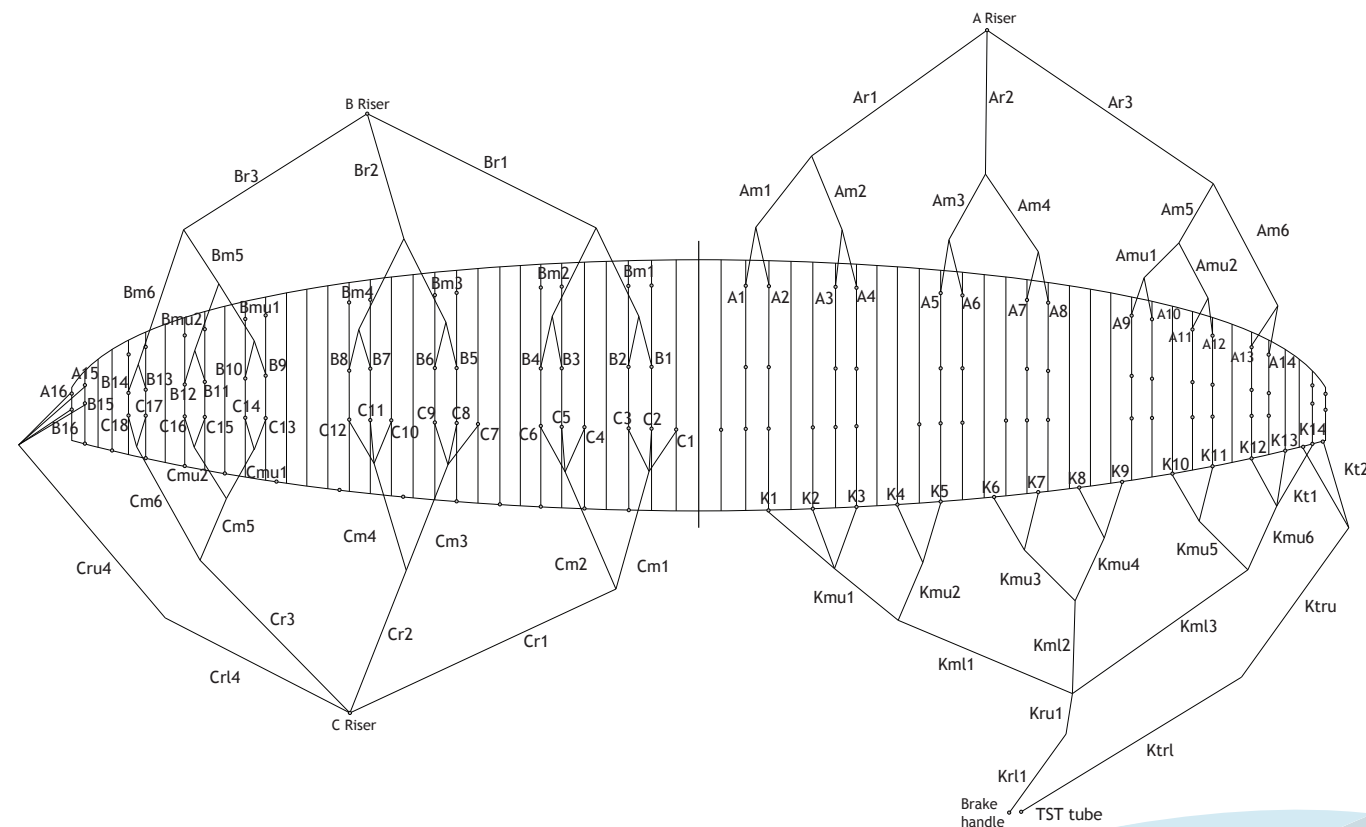
Edelrid 8000U - 50/70kg

Upper brake lines

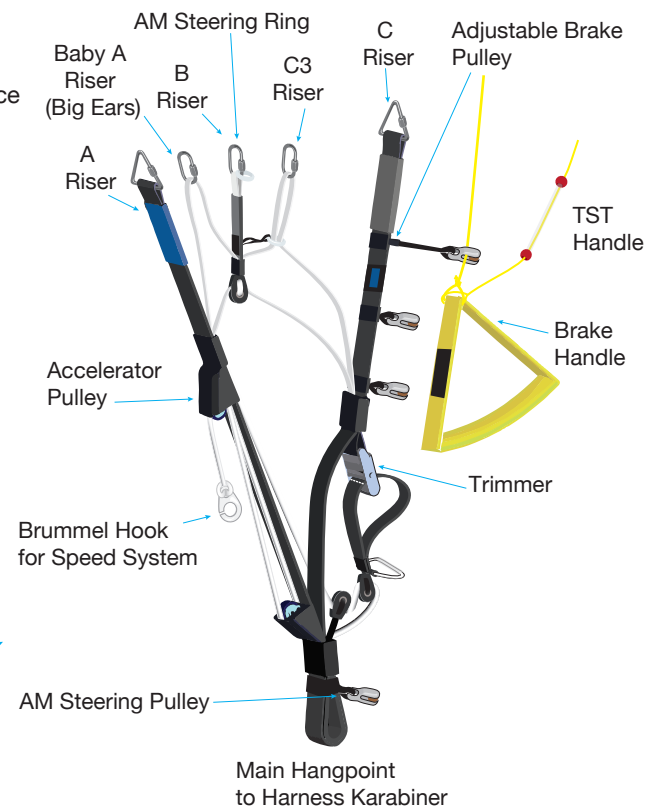
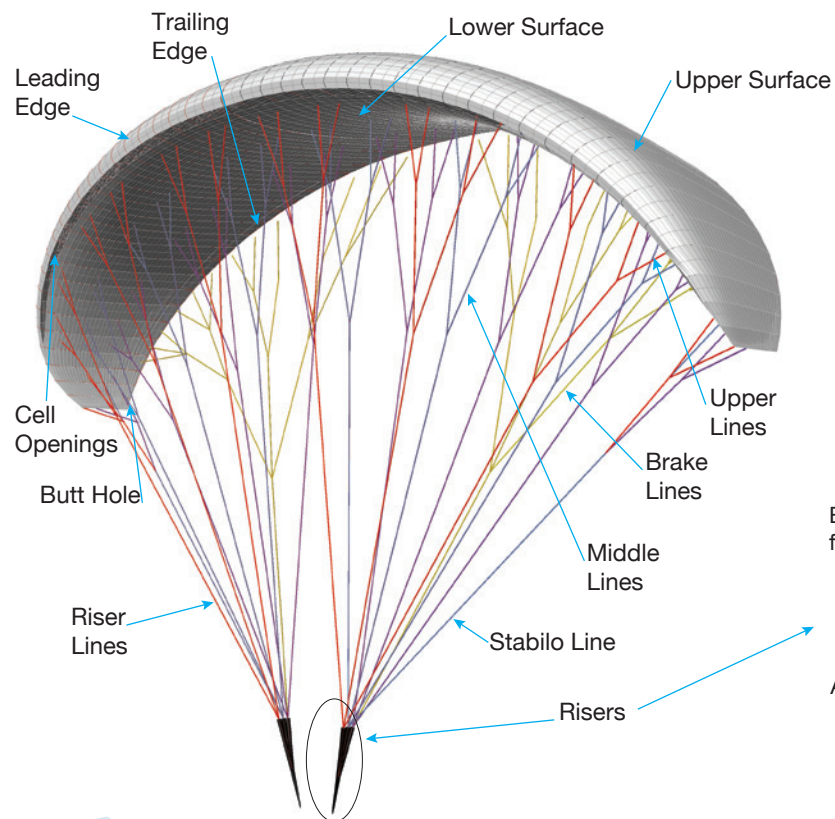
Edelrid 8000U - 50kg

LINE DIAGRAM

Individual and linked line lengths can be found online.



TECHNICAL DRAWINGS



TECHNICAL SPECIFICATIONS

| | 14 | 15 | 16 | 18 | 20 | 22 | 24 |
|----------------------------------|--------|--------|--------|--------|--------|--------|--------|
| No. of Cells | 62 | 62 | 62 | 62 | 62 | 62 | 62 |
| Projected Area (m ²) | 12 | 12.8 | 13.7 | 15.4 | 17.1 | 18.8 | 20.5 |
| Flat Area (m ²) | 14 | 15 | 16 | 18 | 20 | 22 | 24 |
| Projected Span (m) | 7.18 | 7.44 | 7.68 | 8.15 | 8.59 | 9 | 9.41 |
| Flat Span (m) | 9.01 | 9.33 | 9.64 | 10.22 | 10.77 | 11.3 | 11.8 |
| Projected Aspect Ratio | 4.3 | 4.3 | 4.3 | 4.3 | 4.3 | 4.3 | 4.3 |
| Flat Aspect Ratio | 5.8 | 5.8 | 5.8 | 5.8 | 5.8 | 5.8 | 5.8 |
| Root Chord (m) | 1.96 | 2.03 | 2.1 | 2.23 | 2.35 | 2.46 | 2.57 |
| Glider Weight (Kg) | 3.3 | 3.5 | 3.6 | 4.1 | 4.25 | 4.55 | 4.77 |
| PG Weight Range (Kg) | 55-90 | 55-90 | 55-90 | 65-95 | 75-105 | 85-115 | 95-125 |
| PPG Weight Range (Kg) | 55-120 | 55-120 | 55-130 | 65-140 | 75-150 | 85-160 | 85-170 |
| Maximum Load (daN) | 1330 | 1330 | 1330 | 1330 | 1330 | 1330 | 1330 |
| Maximum Load/5.25g (kg) | 256 | 256 | 256 | 256 | 256 | 256 | 256 |
| Certification | DGAC | DGAC | DGAC | DGAC | DGAC | DGAC | DGAC |

Riser Lengths

| 14 - 24 | | 16 - 24 | | 16 - 24 | | 14 - 15 | | 14 - 15 | |
|-----------------|-----------|----------------|-------------|----------------|-------------|----------------|-------------|----------------|-------------|
| Non Accelerated | Untrimmed | Untrimmed | Accelerated | Untrimmed | Accelerated | Untrimmed | Accelerated | Untrimmed | Accelerated |
| A | 630mm | A | 630mm | A | 460mm | A | 630mm | A | 460mm |
| A ² | 617.5mm | A ² | 642mm | A ² | 535mm | A ² | 632mm | A ² | 523mm |
| B | 605mm | B | 655mm | B | 610mm | B | 635mm | B | 590mm |
| C | 580mm | C | 680mm | C | 760mm | C | 640mm | C | 720mm |
| C ² | 592.5mm | C ² | 667mm | C ² | 682mm | C ² | 637mm | C ² | 652mm |



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Inspired by Nature, Driven by the Elements
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